

Melt Pressure Transducer

For Nozzle Melt Pressure Measurements

Product Introduction:

The *ONEhalf20* model CTNM Nozzle Melt Pressure Transducer incorporates a filled capillary design. This tried and proven design provides an electronic signal which is proportional to the measured pressure, and allows the transducer to operate at process temperatures up to 750°F. The electronics of each transducer is a Wheatstone Bridge - bonded strain gauge design insuring high accuracy, reliability and repeatability.

The *ONEhalf20* model CTNM Nozzle Melt Pressure Transducer has been designed for space restricted areas, or for nozzle melt pressure measurement on injection molding machines. This transducer features a 1/2-20 UNF thread with jam nut and 28" of flex capillary.

Features:

- · wide variety of pressure ranges
- all welded all stainless steel sealed construction
- 100% form, fit and function with all competitor models utilizing the Bendix 6 pin bayonet style connector
- fully compatible with the industry standard wiring pattern and colour coding
- two accuracy grades available
 0.5% standard accuracy, or 0.25% optional



General Specifications:

Mechanical

Pressure Ranges: 0-3,000 psi to 0-30,000 psi

metric ranges available

Mounting: 1/2-20 UNF thread with

jam nut

Mounting Torque: 500 inch pounds maximum

Diaphragm: 15-5PH stainless steel

Overload Capacity: 2 times FSO

Temperatures: diaphragm 750°F

electronics 225°F

Accuracy: 0.5% FSO

Repeatability: better than 0.15% FSO

Electrical

Type: bonded strain gauge, 4 leg Wheatstone Bridge

Bridge Resistance: 350 Ohm +/- 5%

Connector: 6 pin Bendix style bayonet

Output: 3.33 mV/Volt

Excitation Voltage: 10 Vdc - recomended Calibration: internal 80% FSO

Insulation: 1,000 Megohms at 50 Vdc





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Ordering Guide:

-8PIN

-FAxx

Model Number	<u>Transducer Style</u>
CTNM	1/2-20 UNF thread with jam nut and 28" flex capillary
"no designation"	Accuracy 0.5% Accuracy - standard
"no designation" DLX	0.25% Accuracy
	Jam Nut Length
1 3	1.5" jam nut 3" jam nut
	<u>Output</u>
Q R S	2.0 mV/Volt 2.5 mV/Volt 3.33 mV/Volt - standard
Standard Pressure Ranges	
-3M 0 - 3,000 p -5M 0 - 5,000 p -7.5M 0 - 7,500 p -10M 0 - 10,000 -15M 0 - 15,000 -20M 0 - 20,000 -30M 0 - 30,000	osi -3.5CB 0 - 350 bar osi -5CB 0 - 500 bar psi -7CB 0 - 700 bar psi -1MB 0 - 1,000 bar psi -1.4MB 0 - 1,400 bar
Common Options	

Your single source for melt pressure transducers, melt pressure transmitters, melt pressure gauges, pressure instrumentation, and rupture disks!

8 pin connector in place of standard 6 pin

Non-Standard flex armor length

(xx- specify in inches)

For configurations not listed please contact your local *ONEhalf20* distributor.

www.onehalf20.com