

Melt Pressure Transducers

for Extrusion and Polymer Processing

Product Introduction:

ONEhalf20 Melt Pressure Transducers incorporate a filled capillary design. This tried and proven design provides an electronic signal which is proportional to the measured pressure, and allows the transducer to operate at process temperatures up to 750°F. The electronics of each transducer are a Wheatstone Bridge - bonded strain gauge design insuring high accuracy, reliability and repeatability.

ONEhalf20 Melt Pressure Transducers are available in two distinct styles. The CT style melt pressure transducer, is the classic melt pressure transducer design. The CT style melt pressure transducer comprises a 6" rigid stem, along with 18" of flexible capillary, for optimal thermal isolation. The RT style melt pressure transducer, has only a 6" rigid stem, and is a rigid stem only version of the classic melt pressure transducer.

Features:

- wide variety of pressure ranges
- signifigant price benefit over competitors models
- 100% form, fit and function with all competitor models utilizing the Bendix 6 pin bayonet style connector
- all welded all stainless steel sealed construction
- two accuracy grades available 0.5% standard accuracy, or 0.25% optional



General Specifications:

Mechanical

Pressure Ranges: 0-1,500 psi to 0-30,000 psi

metric ranges available

1/2-20 UNF thread Mounting:

Mounting Torque: 500 inch pounds maximum

15-5PH stainless steel Diaphragm:

Overload Capacity: 2 times FSO

diaphragm 750°F Temperatures:

electronics 225°F

0.5% FSO Accuracy:

better than 0.15% FSO Repeatability:

+/- 10% Zero Balance:

Electrical

Type: bonded strain gauge, 4 leg Wheatstone Bridge

350 Ohm +/- 5% Bridge Resistance:

Connector: 6 pin Bendix style bayonet

3.33 mV/Volt Output:

Excitation Voltage: 10 Vdc - recomended

internal 80% FSO Calibration: Insulation:

1,000 Megohms at 50 Vdc





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Ordering Guide:

Model Number	Transducer Style
CT RT	rigid stem with 18" flex capillary rigid stem only (no flex capillary)

	<u>Accuracy</u>	
"no designation" DLX	0.5% Accuracy - standard 0.25% Accuracy	

	Rigid Stem Length	
3	3"	
6	6" - standard	
12	12"	

	<u>Output</u>
Q R	2.0 mV/Volt 2.5 mV/Volt
S	3.33 mV/Volt - standard

Standard Pressure Ranges			
-1.5M -3M -5M -7.5M -10M -15M -20M	0 - 1,500 psi 0 - 3,000 psi 0 - 5,000 psi 0 - 7,500 psi 0 - 10,000 psi 0 - 15,000 psi 0 - 20,000 psi	-1CB -2CB -3.5CB -5CB -7CB -1MB -1.4MB	0 - 100 bar 0 - 200 bar 0 - 350 bar 0 - 500 bar 0 - 700 bar 0 - 1,000 bar 0 - 1,400 bar
-20M	0 - 20,000 psi 0 - 30,000 psi	- 1.4MB -2MB	0 - 2,000 bar

Common Options

-8PIN	8 pin connector in place of standard 6 pin
-TCJ	Thermocouple Type "J"
-TCK	Thermocouple Type "K"
-PT100	100 Ohm Platinum RTD
-M18	M18 X 1.5 metric thread in place of 1/2-20 UNF
-FAxx	Non-Standard flex armor length
	(xx- specify in inches)
For configurations not li	sted please contact your local <i>ONEhalf20</i> distributor.

Your single source for melt pressure transducers, melt pressure transmitters, melt pressure gauges, pressure instrumentation, and rupture disks!

www.onehalf20.com